3M Commercial Graphics
Colour Card Reference Guide

3M™ Scotchcal™
Translucent Graphic Film
Series 2330

3M

Colour Card

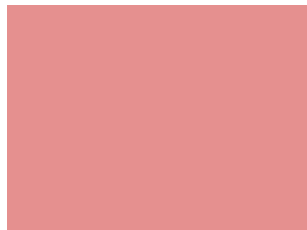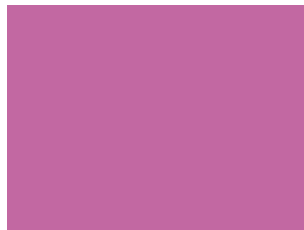|	
Canary Yellow **2330-22** Pantone 604 C	Yellow **2330-24** Pantone 116 C
Golden Yellow **2330-26**	Orange **2330-32** Pantone Orange 021 C
Light Orange **2330-44**	Pink Red **2330-45** Pantone 199 C
Red **2330-46** Pantone 186 C	Cherry Red **2330-48**
Burgundy **2330-49**	Pastel Pink **2330-61**
Magenta **2330-63** Pantone 224 C	Dark Pink **2330-64**
Violet **2330-66** Pantone 260 C	Light Blue **2330-82**
Azure Blue **2330-84**	Vivid Blue **2330-86** Pantone 286 C
Cobalt Blue **2330-87** Pantone 2745 C	Deep Blue **2330-88** Pantone 294 C
Royal Blue **2330-89** Pantone 2755 C	Sapphire Blue **2330-90**

Translucent
for internally
and Window

| Bright Teal | **2330-79** |
| Pantone 321 C | |

| Forest Green | **2330-78** |
| Pantone 3435 C | |

| Vivid Green | **2330-74** |
| Pantone 7726 C | |

| Dark Green | **2330-76** |

| Bright Green | **2330-745** |
| Pantone 354 C | |

| Light Green | **2330-72** |

| Grey | **2330-14** |
| Pantone 422 C | |

| White Grey | **2330-93** |
| Pantone Cool Grey 2 C | |

| Black | **2330-12** |
| Pantone 426 C | |

| Brown | **2330-92** |

| Camel | **2330-96** |

| White | **2330-10** |
| Pantone 7541 C | |

| Gold | **2330-545** |

| Aluminium | **2330-58** |
| Pantone 877 C | |
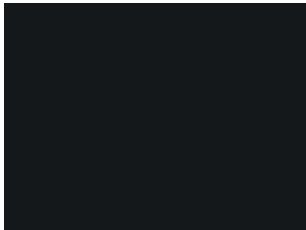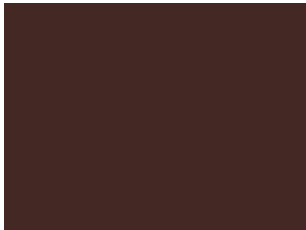
Films
illuminated signs
Graphics
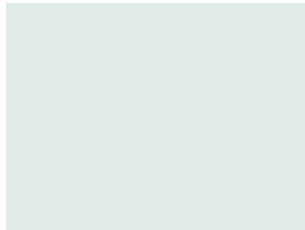
All printed examples of colours are approximations of the original colours and are subject to fluctuations due to the printing process. To determine the exact colour or choice of colours, please request an original 3M colour swatch or individual colour samples of your preferred colours.

3M™ Scotchcal™ Translucent Graphic Film Series 2330

Product Features

- **Suitable for interior and exterior applications**
- **Typical applications**
  Internally illuminated signs and fascias as well as window graphics
- **Suitable application surfaces and substrates**
  Flat acrylic, polycarbonate, fibre glass, glass and
  3M™ Panagraphics™ Flexible Substrates
- **Graphic durability**
  Suitable for graphics requiring short to medium term durability.
  When ultimate exterior performance life is required, our
  Scotchcal™ Premium Cast Film Series 3630 should be selected
- **Warranty**
  3M™ MCS™ warranty the strongest and most comprehensive
  warranty in the graphics industry*
- **Colour range**
  Available in 34 standard colours with low surface gloss
  to eliminate glare
- **Application temperature range**
  +10°C
- **Adhesive type**
  Clear permanent, pressure sensitive adhesive
- **Can graphics be removed?**
  Yes, with heat or chemicals.

*See relevant technical bulletin for full details. Further information
and samples on request.
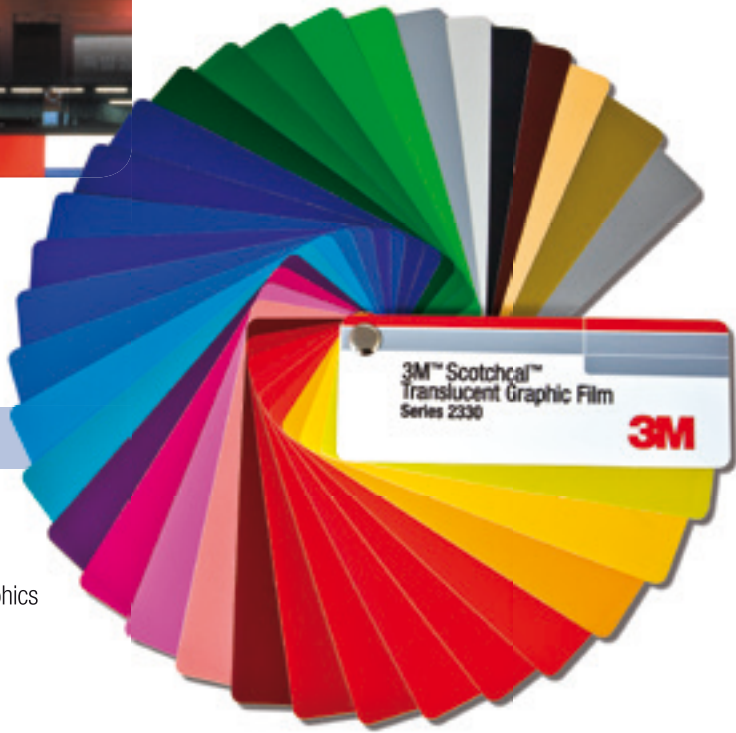
Product Data

- **Suitable graphic production processes**
  Computer, die, "kiss", guillotine and hand-cutting
  For thermoforming applications, our Scotchcal™ Premium Cast
  Film Series 3630 should be selected
- **Recommended 3M™ Application Tapes (pre-mask
  or pre-spacing)**
  For unprocessed film : 3M™ SCPM 19 (pre-masking).
  3M™ SCPS-100 (pre-spacing)

All colours with Pantone references are a simulation of a PANTONE®-
identified colour standard.
Evaluation illuminant: D6500K a viewed in the Pantone® Viewing light.
Consult current PANTONE Colour Publications for accurate colour.
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